

## **LANTHANIDE OXIDE / HAFNIUM OXIDE DIELECTRIC LAYERS**

### **ABSTRACT**

Dielectric layers containing an atomic layer deposited hafnium oxide and an  
5 electron beam evaporated lanthanide oxide and a method of fabricating such a  
dielectric layer produce a reliable dielectric layer having an equivalent oxide  
thickness thinner than attainable using SiO<sub>2</sub>. Forming a layer of hafnium oxide by  
atomic layer deposition and forming a layer of a lanthanide oxide by electron beam  
evaporation, where the layer of hafnium oxide is adjacent and in contact with the  
10 layer of lanthanide, provides a dielectric layer with a relatively high dielectric  
constant as compared with silicon oxide. The dielectric can be formed as a  
nanolaminate of hafnium oxide and a lanthanide oxide.